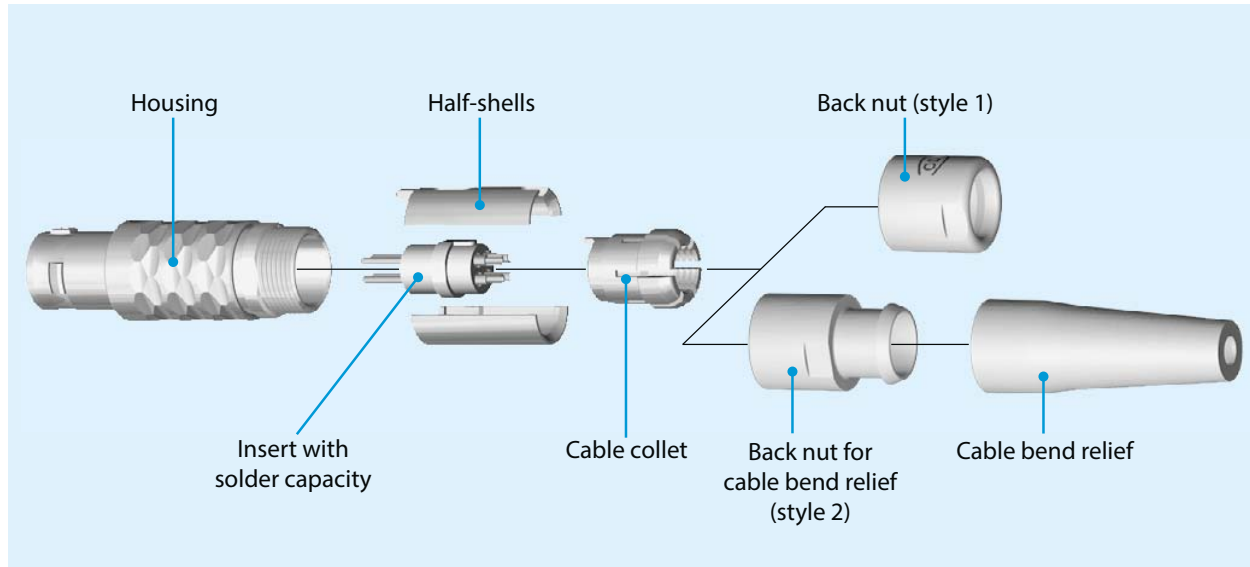
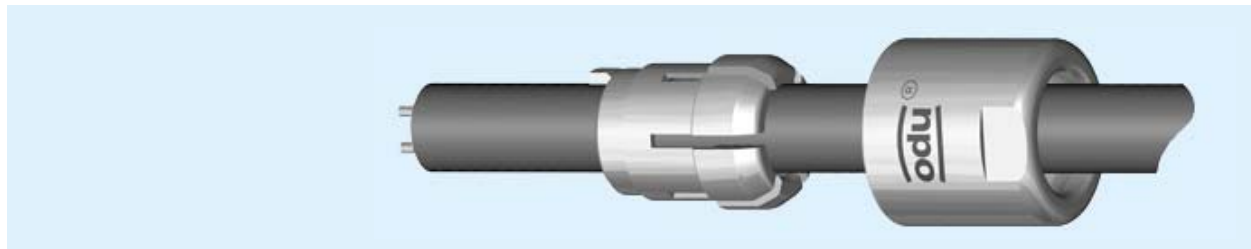


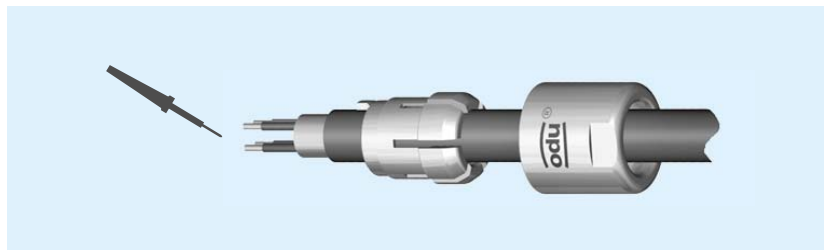
Assembly Unsealed Plugs, Series L (IP 50)



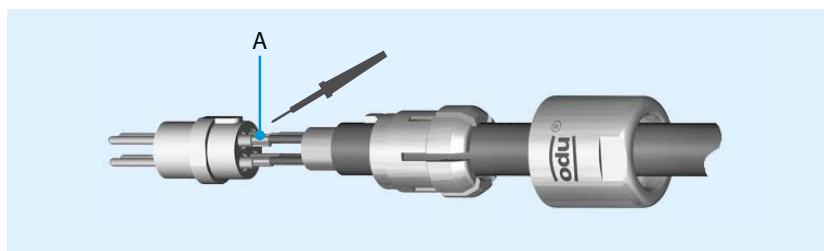
1. Slide back nut and cable collet (and possibly cable bend relief) over the cable.



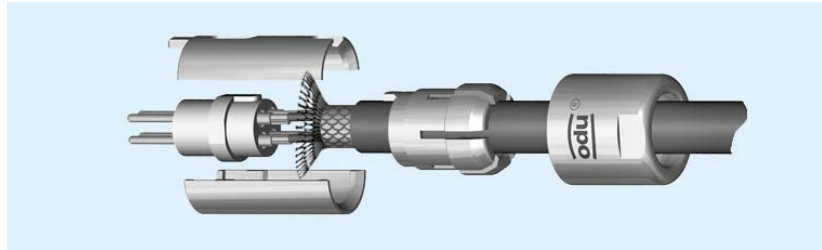
2. Strip cable and wire corresponding the table (see page 18).
3. Pre-tinning of strands.



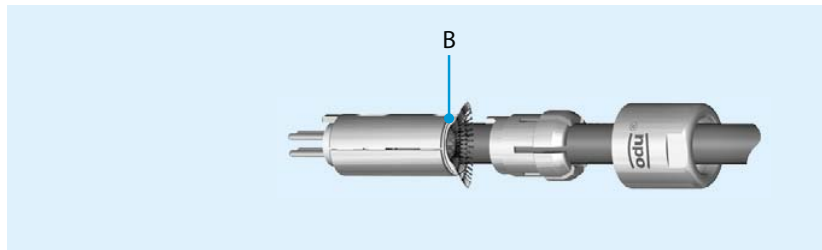
4. Solder each wire (A) to the corresponding contact.



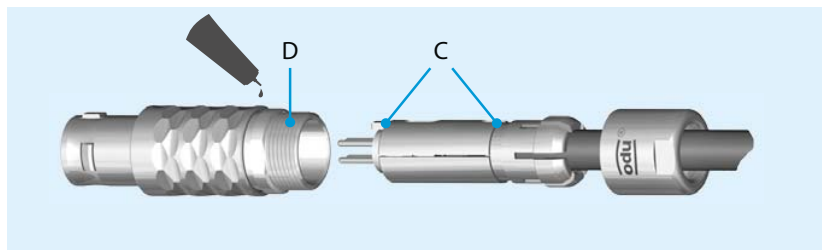
5. Bend cable shield outwards, assemble half-shells.



6. Slide the cable collet against the half-shells and clamp the shield (B) between it.



7. Now you can put the assembled cable considering the guidings (C) into the connector housing. If necessary, secure thread (D) with adhesive (see page 18).



8. Screw back nut on the assembled plug, counterhold spanner flat (E) and tighten to spanner flat (F) with ODU spanner wrench.

Caution! Consider tightening torque (see page 18).
 The assembly is finished.

