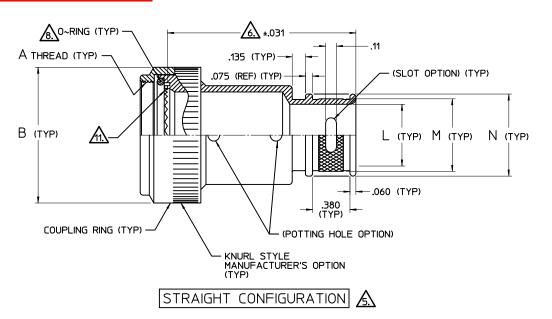
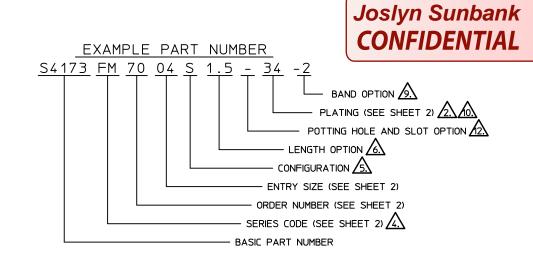
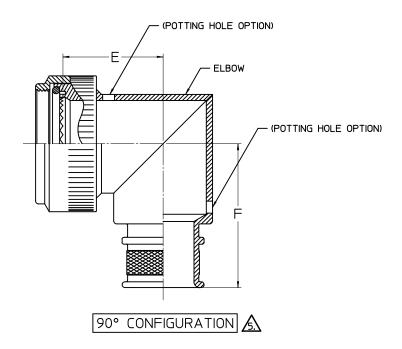
The product described in this document is a proprietary item and trade secret of Joslyn Sunbank Compar closure of its contents or any part, feature, design, function or component process thereof, is not to be

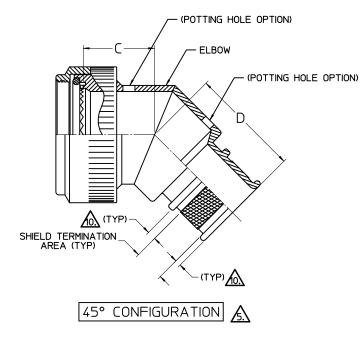


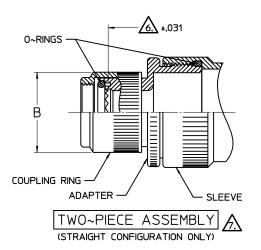


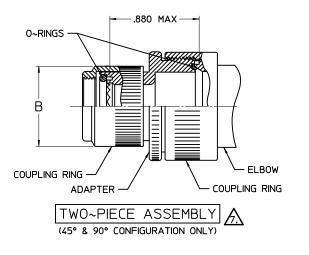
		KENIZIUNZ		
LTR.	DESCRIPTION		DATE	APPROVED
D	ECD #04839	Lee	20-May-98	John J.
Е	ECD #05865	Lee	26-0ct-98	John J.
F	ECD #06140	Lee	7-Dec-98	Теггі
O	ECD #06194	Lee	10-Dec-98	John J.
Н	ECD #06214	Irevor	14-Dec-98	John J.
J	ECD #06240	Carl	22-Dec-98	Leonardo
Κ	ECD #09268	Gary	8-Sep-00	John J.
L	ECD #10430	John J.	24-Jan-01	Gary
М	ECD #12892	Leonardo	12-May-03	Leonardo
N	ECD #12957	Leonardo	9-Jul-03	Leonardo
Р	ECD #13211	Terri	18-Sep-03	Terri
R	ECD #13667 & #13397	John E.	23-Mar-04	John E.
S	ECD #13822	John E.	18-May-04	John E.
Т	ECD #14662	Terri	8-Apr-05	Terri
U	DCN# 16244	PETERSON	11-9-06	J. LEE

NOT FOR PUBLIC RELEASE









NOTES:

1. ASSEMBLY IDENTIFIED PER MIL-STD-130.

1 INSERT PLATING CODE NUMBER FOR FINISH REQUIRED.

3. MATERIAL: ADAPTER ASSEMBLY - ALUMINUM ALLOY PER QQ-A-225, ASTM B221, OR ASTM B85. SEE PLATING CODE 30S AND 30A FOR OPTIONAL ASSEMBLY MATERIALS OF STAINLESS STEEL OR ALUMINUM BRONZE. 0~RINGS - SILICONE PER ZZ-R-765

riangle insert series code letter designator to define the accessory interface required.

INSERT ONE OF THE FOLLOWING LETTER DESIGNATORS TO DEFINE THE CONFIGURATION REQUIRED.

'S' - FOR STRAIGHT CONFIGURATION
'A' - FOR 45° CONFIGURATION
'R' - FOR 90° CONFIGURATION

LENGTH TO BE SPECIFIED BY CUSTOMER, 1.50 INCH MINIMUM ORDER LENGTH FOR 1-PIECE ASSY, 2.00 INCH MINIMUM ORDER LENGTH 2-PIECE ASSY, IN .5 INCH INCREMENTS. (CONSULT FACTORY FOR SHORTER LENGTHS ON STRAIGHT CONFIGURATION ONLY)

WHEN MAXIMUM ENTRY SIZE IS EXCEEDED A TWO-PIECE ADAPTER WILL BE SUPPLIED. DIMENSIONS 'C', 'D', 'E' & 'F' MAY INCREASE.

8 NO 0~RING SUPPLIED ON SERIES CODE 'C' AND CODE 'X'.

INSERT ONE OF THE FOLLOWING DESIGNATORS TO DEFINE THE BAND OPTION REQUIRED.

'-2' - SUPPLIED WITH S3175-2 BAND

'-3' - SUPPLIED WITH S4290-2 BAND

(OMIT IF NOT REQUIRED)

FOR PLATING CODE 70. THE CADMIUM/NICKEL INTERFACE WILL BE COATED WITH POLYSULFIDE SEALANT PER MIL-S-83430 CLASS A (SEE DRAWING FOR LOCATION)

(1) CODE "E" IS SUPLIED WITHOUT CONNECTOR INTERFACE TEETH.

REPLACE '-' AS FOLLOWS TO SELECT OPTIONS:

'P' FOR POTTING HOLES, 2 EACH, LOCATION APPROXIMATELY AS SHOWN

'S' FOR INDIVIDUAL SHIELD SLOTS, EQUALLY SPACED:

(APPROXIMATELY 50% OF CROSS SECTIONAL AREA REMOVED)

2 PLACES FOR ENTRY SIZES 02 THRU 11

3 PLACES FOR ENTRY SIZES 12 THRU 24

4 PLACES FOR ENTRY SIZES 25 THRU 32

'PS' FOR POTTING HOLES AND SLOTS

	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (MILLIMETERS IN PARENTHESIS		TITLE	SIGNATURE	DATE		- JOSLYN		K COMPAN	IY, LLC			
	ARE FOR REFERENCE ONLY)		DFSM	Keith Bailey	26-Nov-96		• 	Paso Roble					
	FRAC.	TOLERANCES DECIMAL ANGLES		CHECK	John Jones	27-Nov-96	j AD	APTER	TER ASSEMBLY				
		I DECIMAL	1	CITECIO	JOI 111 JOI 163	27 1101 70	STRAIGHT, 4	5°. & 90°.	RFI/FMI.	FNVIRONM	FNTAI		
	±1/32	*.X .030 (.76) *.XX .010 (.25) *.XXX .005 (.13)	* 2*	DESIGN				ES TO CON					
	BY AND IS THE PROPERTY OF JOSLYN SUNBANK CO., LLC.		PR.ENG.							4.5			
				1000001111		CODE IDENT.		、					
	AND, EXCEPT FOR USES EXPRESSLY GRANTED TO THE UNITED STATES GOVERNMENT, JOSLIN SUMBANK CO, LLC RESERVES ALL PATENT, PROPRETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO. THIS DOES NOT APPLY TO ANY VENDOR						07418	S41/3))		
				RELEASE DATE									
	PARTS.			©	27-Nov-96		SCD NO.:	DOC. NO.:	012983	SCALE: N.T.S.	SHT: 1 OF		

	SHELL SIZE (REF)]														
ORDER	CODE	CODE	CODE	CODE	CODE	CODE	Α	В	С	D	Е	F			AX ENTR		
NUMBER	C	E	F	FM	G	X	THREAD	MAX DIA	MAX DIM	MAX DIM	MAX DIM	MAX DIM	CODE C	CODE F & FM	CODE G	CODE X	CODE E
03		8	8/9			8	.438 - 28 UNEF - 2B	.650	.531	.94	.639	1.110		04		04	04
04	8						.500 - 20 UNF - 2B	.617	.531	.94	.639	1.110	04				
05					8		.500 - 28 UNEF - 2B	.705	.849	1.02	.995	1.263			06		
06		10	10/11			10	.562 - 24 UNEF - 2B	.770	.594	1.00	.664	1.140		06		06	06
07	10						.625 - 24 UNEF - 2B	.734	.594	1.00	.664	1.140	06				
08					10		.625 - 28 UN - 2B	.840	.874	1.05	1.058	1.330			08		
09		12	12/13			12	.688 - 24 UNEF - 2B	.890	.618	1.05	.688	1.160		08		08	08
10	12						.750 - 20 UNEF - 2B	.858	.618	1.05	.688	1.160	08				
12		14	14/15			14	.812 - 20 UNEF - 2B	1.020	. 656	1.09	.705	1.190		10		10	10
13	14						.875 - 20 UNEF - 2B	.984	. 656	1.09	.705	1.190	09				
14					14		.875 - 28 UN - 2B	1.105	.913	1.08	1.152	1.463			11		
15		16	16/17			16	.938 - 20 UNEF - 2B	1.150	.688	1.15	.732	1.210		12		12	12
16	16						1.000 - 20 UNEF - 2B	1.112	.688	1.15	.732	1.210	11				
17					16		1.000 - 28 UN - 2B	1.245	.932	1.10	1.198	1.533			12		
18	18	18	18/19			18	1.062 - 18 UNEF - 2B	1.230	.748	1.19	.803	1.221	12	14		14	13
21					18		1.125 - 28 UN - 2B	1.385	.965	1.13	1.277	1.603			15		
22	20	20	20/21			20	1.188 - 18 UNEF - 2B	1.360	.773	1.25	1.031	1.281	14	16		16	15
24					20		1.250 - 28 UN - 2B	1.593	.991	1.16	1.339	1.707			17		
25	22	22	22/23			22	1.312 - 18 UNEF - 2B	1.480	.800	1.32	1.156	1.351	16	18		18	17
27					22		1.375 - 28 UN - 2B	1.625	1.017	1.18	1.402	1.723			19		
28	24	24	24/25			24	1.438 - 18 UNEF - 2B	1.723	.823	1.38	1.219	1.410	18	20		20	19
29					24		1.500 - 28 UN - 2B	1.812	1.056	1.22	1.495	1.816			22		
31	28						1.750 - 18 UNS - 2B	1.969	1.041	1.50	1.281	1.531	22				
34	32						2.000 - 18 UNS - 2B	2.119	1.092	1.62	1.593	1.651	26				
39	36						2.250 - 16 UN - 2B	2.469	1.136	1.75	1.718	1.781	28				
64				9/A			M12 x 1.0 - 6H	.703	.531	.94	.639	1.110		04		04	
65				11/B			M15 x 1.0 - 6H	.820	.594	1.00	.664	1.140		06		06	
67				13/C			M18 x 1.0 - 6H	.940	.618	1.05	.688	1.160		09		09	
69				15/D			M22 x 1.0 - 6H	1.070	.656	1.09	.705	1.190		10		10	
70				17/E			M25 x 1.0 - 6H	1.210	.688	1.15	.732	1.210		12		12	
71				19/F			M28 x 1.0 - 6H	1.360	.748	1.19	.803	1.221		14		14	
72				21/G			M31 x 1.0 - 6H	1.480	.773	1.25	1.031	1.281		16		16	
74				23/H			M34 x 1.0 - 6H	1.600	.800	1.32	1.156	1.351		18		18	
77				25/J			M37 x 1.0 - 6H	1.700	.823	1.38	1.219	1.410		20		20	

SERIES CODE	CONNECTOR SERIES DESCRIPTION
U	MIL-C-5015 'G' CLASS A,D,K,L,S,U, & W, MIL-C-26482 SERIES 2 CLASS A,E,L,S, & W, MS3400, 01, 04, 06, 50, 51, 54, 56, 70, 71, 72, 74, 75,: & 76, MIL-C-83723 SERIES 1 & 3, MIL-C-81703 SERIES 3 & NAS 1599.
Е	MIL-C-26482 SERIES 1, MS3110, 16, 20, 26, CLASS E, F, & P
F	MIL-C-38999 SERIES 1 & 2, MS27466, 67, 68, 72, 73, 74, 79, 80, 81, 84, 97, MS27656 CLASS E & T.
FM	MIL-C-38999 SERIES 3 & 4, DOD-C-38999/20, 24, 26, 40, 46, & 47 CLASS C, F, K, & W. ('A' THREAD IS METRIC)
G	MIL-C-81511 SERIES 1, 2, 3, & 4, AMPHENOL OR CINCH 348 & DEUTSCH *815, CLASS F & W
Х	BENDIX SJTOORT, SJTO6RT, SJTG06RT, VG96912

Joslyn Sunbank CONFIDENTIAL

REVISIONS

LTR. DESCRIPTION DATE APPROVED

U SEE SHEET 1

NOT FOR PUBLIC RELEASE

ENTRY	L	М	N	
SIZE	DIA	(REF) DIA	(REF) DIA	
02	.125	.250	.312	
03	.188	.312	.375	
04	.250	.375	. 438	
05	.312	. 438	.500	
06	.375	.500	.562	
07	. 438	.562	.625	
08	.500	.625	.688	
09	.562	.688	. 750	
10	.625	.750	.812	
11	.688	.812	. 875	
12	.750	.875	. 938	
13	.812	.938	1.000	
14	.875	1.000	1.062	
15	.938	1.062	1.125	
16	1.000	1.125	1.188	
17	1.062	1.188	1.250	
18	1.125	1.250	1.312	
19	1.188	1.312	1.375	
20	1.250	1.375	1.438	
21	1.312	1.438	1.500	
22	1.375	1.500	1.562	
23	1.438	1.562	1.625	
24	1.500	1.625	1.688	
25	1.562	1.688	1.750	
26	1.625	1.750	1.812	
28	1.750	1.875	1.938	
30	1.875	2.000	2.062	
32	2.000	2.125	2.188	

2.	PLATING LEGEND
CODE NUMBER	FINISH
04	CADMIUM PLATE, OLIVE DRAB, PER QQ-P-416, TYPE II, CLASS 3.
12	ELECTROLESS NICKEL PER AMS2404, .0005 MIN THICKNESS.
30S	300 SERIES STAINLESS STEEL, PASSIVATED PER ASTM A967
34	CADMIUM PLATE, OLIVE DRAB, PER MIL-C-85049, FINISH W.
70	CADMIUM, OLIVE DRAB PER QO-P-416, TYPE II, CLASS 3, OVER ELECTROLESS NICKEL SHIELD TERMINATION TO BE FREE OF CADMIUM PLATING.
30A	ALUMINUM BRONZE BASE MATERIAL PER QQ-C-00465, CLEAN AND DEGREASE

The product described in this document is a proprietary item and trade secret of Joslyn Sunbank Company. Disclosure of its contents or any part, feature, design, function or component process thereof, is not to be made unless written consent thereto is given by Joslyn Sunbank Company.