SHELL

7

TABLE 1: WIRE RUN						
P1	WIRE COLOR	P2				
А	BLACK	А				
В	RED	В				
С	BROWN	С				
D	BLUE	D				
E	GREEN	E				
F	WHITE	F				

SHIELD

8

D

С

В

SHELL

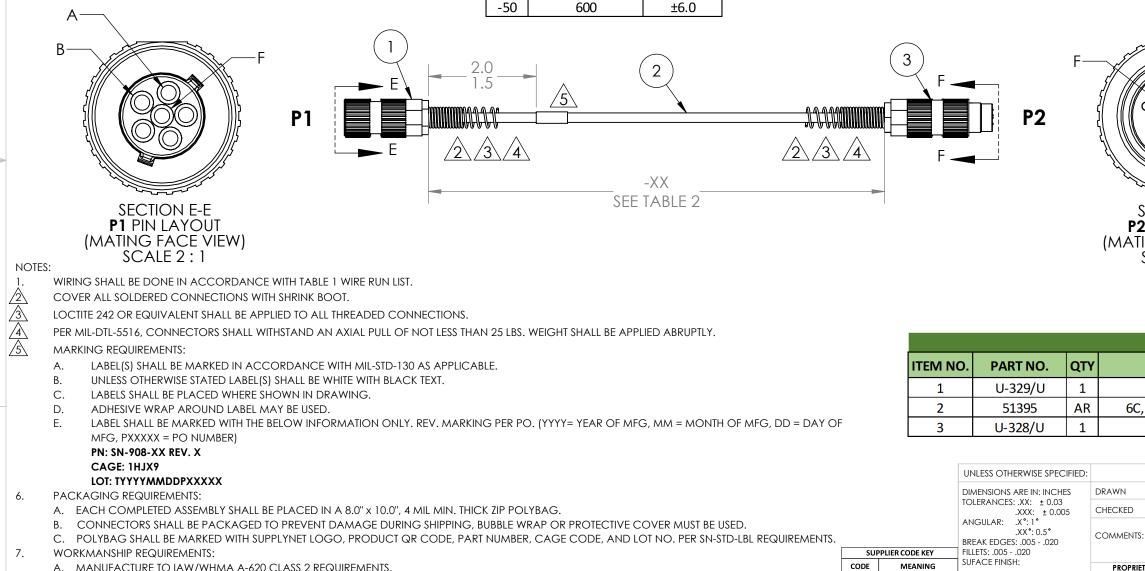
TABLE 2: WIRE LENGTH						
"-XX"	LEGNTH (INCHES)	TOLERANCE (IN.)				
-01	12.0	±2.0				
-02	24.0	±2.0				
-03	36.0	±3.0				
-04	48.0	±3.0				
-05	60.0	±3.0				
-06	72.0	±3.0				
-08	96.0	±3.0				
-10	120.0	±4.0				
-12	144.0	±4.0				
-14	168.0	±4.0				
-15	180.0	±4.0				
-16	192.0	±4.0				
-20	240	±4.0				
FO	C00					

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2



4



A. MANUFACTURE TO IAW/WHMA A-620 CLASS 2 REQUIREMENTS.

B. SOLDERING SHALL BE COMPLIANT WITH IAW J-STD-001 AS APPLICABLE.

CONNECTORS AND WIRE SHALL BE FREE FROM ANY SCRATCHES, CHIPS, AND DEFECTS. C.

7

INSPECTION REQUIREMENTS: 8.

8

A. EACH COMPLETED ASSEMBLY SHALL BE TESTED 100% FOR SHORTS, CONTINUITY, AND JACKET RESISTANCE (250VDC AT 100MOHM MIN.)

B. INSPECT TO IPC/WHMA A-620 CLASS 2 REQUIREMENTS.

6

5

DO NOT SCALE DRAWING 3

IS PROHIBITED

CAGE CODE: 1HJX9

GEOMETRIC TOLERANCING

MATERIAL: SEE DRAWING NOTES

INISH: SEE DRAWING NOTES

PER: ASME Y14.5 -2009

SUB-CONTRACTOR

SOURCED & SUPPLIED

SUPPLYNET SOURCED

& SUPPLIED

LONG LEAD TIME ITEM

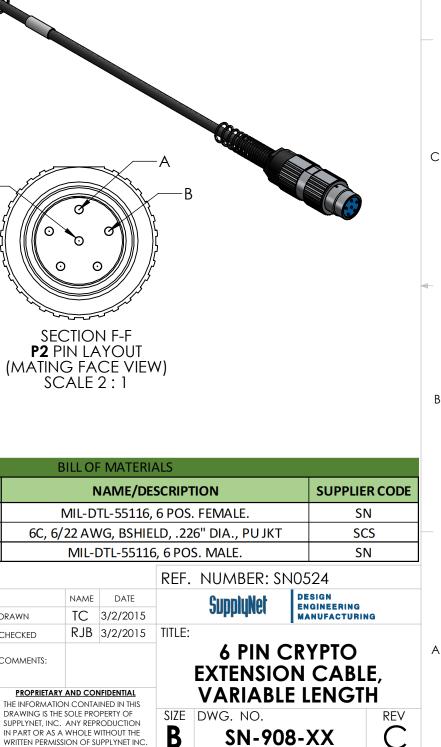
SCS

SN

-L

4

D



SCALE: NA WEIGHT:

SHEET 1 OF 1

1