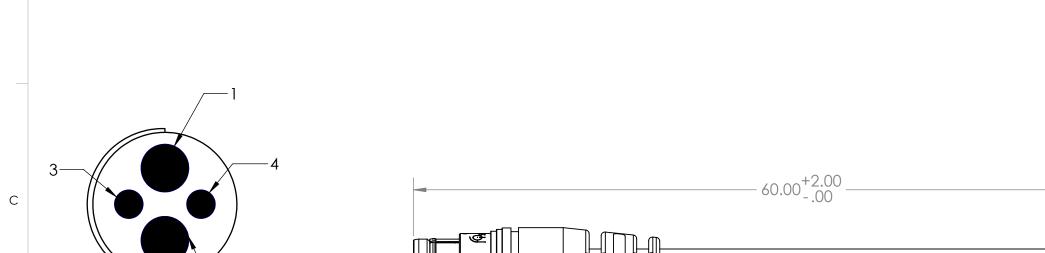
TABLE 1: WIRE RUN

P1 WIRE COLOR

1 BLACK
2 RED
SHELL SHIELD

8

	REVISIONS		
REV.	DESCRIPTION	DATE	ENG
Α	initial release	04/01/2024	CWA
В	DESCRIPTION UPDATED	08/19/2024	CWA



NOTES

1. WIRING SHALL BE DONE IN ACCORDANCE WITH TABLE 1 WIRE RUN LIST.

2\ LOCTITE 242 SHALL BE APPLIED TO ALL THREADED CONNECTIONS.

- 3. PACKAGING REQUIREMENTS:
 - A. EACH COMPLETED ASSEMBLY SHALL BE PLACED INTO A 4 MIL MIN. THICK ZIP POLYBAG.
 - B. CONNECTOR(S) SHALL BE PACKAGED TO PREVENT DAMAGE DURING SHIPPING, BUBBLE WRAP OR PROTECTIVE COVER MUST BE USED.
 - C. POLYBAG MUST BE MARKED WITH SUPPLYNET LOGO, PRODUCT QR CODE, PART NUMBER, CAGE CODE, AND LOT NO. SN-STD-LBL REQUIREMENTS.
- 4. WORKMANSHIP REQUIREMENTS:

P1 PINOUT (MATING FACE VIEW)

- A. MANUFACTURE TO IAW/WHMA A-620 CLASS 3 REQUIREMENTS.
- B. SOLDERING SHALL BE COMPLIANT WITH J-STD-001 AS APPLICABLE.
- C. CONNECTOR(S) AND WIRE MUST BE FREE FROM ANY SCRATCHES, CHIPS, FLASHING, AND DEFECTS.
- 5. INSPECTION REQUIREMENTS:
 - A. EACH COMPLETED ASSEMBLY TO BE 100% TESTED FOR SHORTS, CONTINUITY, AND JACKET RESISTANCE (250V @100MOHM MIN.)
 - B. CONTINUITY OF THE CONDUCTORS AND SHIELD SHALL BE LESS THAN 1 0HM.
 - C. DIELECTRIC WITHSTAND TEST SHALL MEET THE FOLLOWING REQUIREMENTS:

VOLTAGE LEVEL = 1500VDC OR EQUIVALENT PEAK AC VOLTAGE; MAX LEAKAGE CURRENT = 1mA; DWELL TIME = 1 SEC.

- D. INSULATION RESISTANCE TEST SHALL MEET THE FOLLOWING REQUIREMENTS:
 - VOLTAGE LEVEL: 1500VDC DWV VOLATGE OR TEST EQUIPMENT DEFAULT; MINIMUM ISOLATION RESISTANCE ≥ 100 M0HMS MAX.; DWELL TIME = 10 SEC.
- E. UNLESS OTHERWISE STATED ABOVE, INSPECT TO IPC/WHMA A-620 CLASS 3 REQUIREMENTS.

UNLESS OTHERWISE SPECIFIED: NAME DATE ENGINEERING CWA03/21/2024 DIMENSIONS ARE IN: INCHES MANUFACTURING TOLERANCES: .XX: ± 0.03 MOB 03/21/2024 TITLE: .XXX: ± 0.005 ANGULAR: .X°:1° CHECKED BRM, POWER IN, COMMENTS: BREAK EDGES: .005 - .020 PIGTAIL CABLE FILLETS: .005 - .020 SUFACE FINISH: PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS GEOMETRIC TOLERANCING DRAWING IS THE SOLE PROPERTY OF SIZE DWG. NO. **REV** PER: ASME Y14.5 -2009 В IN PART OR AS A WHOLF WITHOUT THE MATERIAL: SEE DRAWING NOTES SN-2041 WRITTEN PERMISSION OF SUPPLYNET INC. FINISH: SEE DRAWING NOTES SCALE: NA WEIGHT: **CAGE CODE: 1HJX9** SHEET 1 OF 1 DO NOT SCALE DRAWING

REF. NUMBER: SN1149

7 6 5 4 3 2