

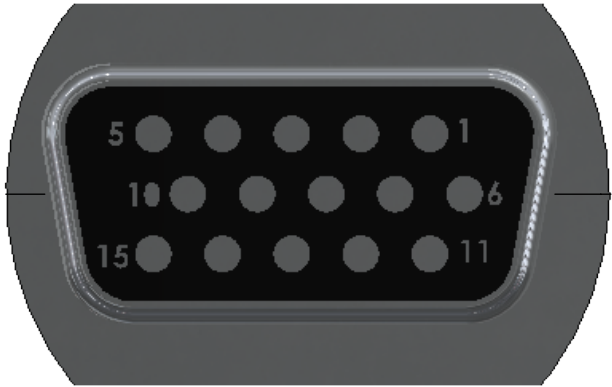
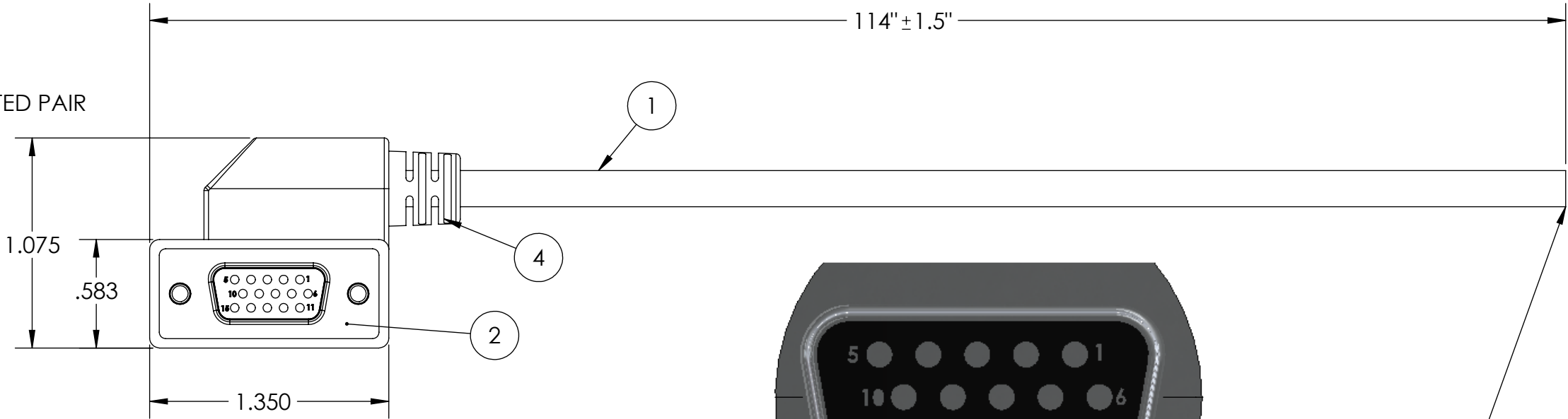
TABLE 1: WIRE RUN LIST	
P1 (HD15-F)	COLOR
2	YELLOW
11	YELLOW/BLACK
3	COAX SHEILD
6	COAX 1 RED
4	BLACK
14	BROWN
15	BROWN/WHITE
SHELL	SHIELD

PIN 11 WIRE COLOR MAY  
BE YELLOW/BLACK OR YELLOW/WHITE

REVISIONS			
REV.	DESCRIPTION	DATE	ENG
B	NOTES UPDATED	1/18/2024	CWA
C	TABLE 1 UPDATED	1/22/2024	CWA
D	NOTE NO. 5 ADDED	2/15/2024	CWA

TWISTED PAIR

TWISTED PAIR



BLUNT CUT



OVERMOLD COLOR: BLACK

SEE NOTE 5

SEE NOTE 5

BILL OF MATERIALS			
ITEM NO.	PART NUMBER	QTY	NAME / DESCRIPTION
1	C13C3E28BRD/20233A	1	28/3PR + 28/2COAX 7XTC TPU MAT
2	DB15SHD	1	CONN. 15 POS HD SOCKET
3	F178217611-BLK	2	THUMBSCREWS. 21.7MM,SS,BLK
4	P1 MOLD	1	J1 DAGR MOLD (1DOT)

- NOTES:**
- WIRING SHALL BE DONE IN ACCORDNACE WITH TABLE 1 WIRE RUN LIST.
  - PACKAGING REQUIREMENTS:
    - CONNECTOR MUST BE PACKAGED TO PREVENT DAMAGE DURING SHIPPING. BUBBLE WRAP OR PROTECTIVE COVER MUST BE USED.
    - ZIP POLYBAG SHALL BE NO LESS THAN 4MIL THICK.
    - POLYBAG SHALL BE MARKED WITH SUPPLYNET LOGO, PRODUCT QR CODE, PART NUMBER, CAGE CODE, AND LOT NO., PER SN-STD-LBL REQUIREMENTS.
  - WORKMASNHIP:
    - MANUFACTURE AND INSPECT IAW/WHMA A-620 CLASS 2 REQUIREMENTS.
    - SOLDERING SHALL BE COMPLIANT WITH ISAW J-STD-001 AS APPLICABLE.
    - CONNECTOR AND WIRE SHALL BE FREE FROM ANY SCRATCHES, CHIPS, FLASHING, AND DEFECTS.
  - INSPECTION REQUIREMENTS:
    - EACH COMPLETED ASSEMBLY MUST BE TEST 100% FOR SHORTS, CONTINUITY, AND JACKET RESISTANCE (250V @ 100MOHM)
    - INSPECT TO IPC/WHMA A-620 CLASS 2 REQUIREMENTS.
  - INSTALL THUMB SCREWS AFTER MOLDING.

UNLESS OTHERWISE SPECIFIED:		NAME		DATE						
DIMENSIONS ARE IN: INCHES TOLERANCES: .XX: ± 0.010 .XXX: ± 0.005 ANGULAR: .X°: 1° .XX°: 0.5° BREAK EDGES: .005 - .020 FILLET: .005 - .020 SURFACE FINISH:  GEOMETRIC TOLERANCING PER: ASME Y14.5 -2009  MATERIAL: SEE DRAWING NOTES FINISH: SEE DRAWING NOTES  DO NOT SCALE DRAWING	DRAWN	TC	5/17/21		TITLE:  <b>DAGR J1 CABLE ASSEMBLY</b>					
	CHECKED	RM	5/17/21							
	COMMENTS:	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SUPPLYNET, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SUPPLYNET INC. IS PROHIBITED.			SIZE	DWG. NO.	REV			
	<b>B</b>				<b>SN-13013592</b>		<b>D</b>			
		<b>CAGE CODE: 1HJX9</b>			SCALE: NA		WEIGHT:		SHEET 1 OF 1	