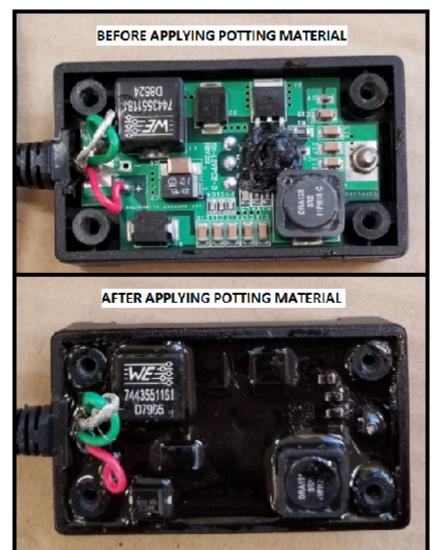


## **PCB POTTING PROCEDURE**



**IMPORTANT: ATTACH BOTTOM COVER OF ENCLOSURE BEFORE** POTTING MATERIAL CURES.

D

## PCB INSTALLATION AND WIRING INSTRUCTIONS:

- 1) LOCATE AND INSTALL PCB AS SHOWN.
  2) SECURE PCB TO HOUSING USING 4-40 UNC FASTENING NUTS.
  3) WIRE PER TABLE 1. SOLDERING IAW IPC-J-STD-001 FOR EACH BA5590 (M).
  4) APPLY POTTING MATERIAL TO PCBS AS INDICATED. DO NOT OVERFILL.
  5) ATTACH COVER USING THE MOUNTING SCREWS.

**DETAIL C** SCALE 2:1

TABLE 1	
PRC 152	WIRE COLOR
-	GREEN
+	RED

**SOLDER LOCATIONS —** 

TITLE:

DUAL PRC 152 / PRC 148 MBITR WITH INTEGRATED 12V REGULATOR, UNTERMINATED 17"

SIZE DWG. NO.

SCALE: NA WEIGHT:

SN-238

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**CAGE CODE: 1HJX9** 

3 2

REF. NUMBER:

SN0488

SHEET 3 OF 3

706 EXECUTIVE BLVD. SUITE B

VALLEY COTTAGE. NY 10989